



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2360

Job Sheet 167309-A



Part No: D2360

Job Qty: 1 ea

Part Name: Litter Tie Down Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/6/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/4/17	11/4/17	0.00	0.00	Start Up Machining		
100	Bandsaw	1 pcs	11/4/17	11/4/17	0.00	0.03	Bandsaw1		monk 17/11/04
110	CNC Vertical Machining	1 pcs	11/4/17	11/4/17	0.26	1.49	HAAS 1		monk 17/11/04
120	QC	1 pcs	11/4/17	11/4/17	0.00	0.00	QC2		monk 17/11/04
130	QC	1 pcs	11/4/17	11/4/17	0.00	0.00	QC8		
140	HandFinish	1 pcs	11/4/17	11/4/17	0.00	0.08	HandFinish1		
150	Powdercoat	1 pcs	11/4/17	11/4/17	0.00	0.06	Powdercoat1		
160	QC	1 pcs	11/4/17	11/4/17	0.00	0.00	QC3		
170	Small Fab	1 pcs	11/6/17	11/6/17	0.00	0.31	Small Fab		
180	QC	1 pcs	11/6/17	11/6/17	0.00	0.00	QC5		
190	Packaging	1 pcs	11/6/17	11/6/17	0.00	0.00	Packaging3		
200	QC21-SA	1 Ea	11/6/17	11/6/17	0.00	0.00	QC21		

Part Op 100 - Cut blanks: 12.65" Long

Descriptions: 110 - Machine as per Folio D2341 and Dwg D2341

150 - START TIME: _____

170 - Assemble as per dwg D2360

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D6201 <i>m16/850=1.06</i>	1	7	0	0
170-Small Fab	AN526C1032R18	1	121	0	0
	D2002-015	2	9	0	0
	D2345	1	14	0	0
	D2366	2	18	0	0
	D2367	1	8	0	0
	D2372	2	47	0	0
	D2373	1	11	0	0
	D2444	1	4	0	0
	MS20470AD3-4	1	7,337	0	0
	MS21042L3	3	1,380	0	0
	MS27039-1-13	1	165	0	0
	MS27039-1-15	2	232	0	0
	NAS1149D0332J	8	1,564	0	0
	NAS1149D0363J	2	943	0	0
	NAS679A3W	1	153	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/17 8:01 AM dart.Michaud-Febrille.Victoria

[illegible]

